

# Product Data Sheet

7760/7761 — Epoxy Primer

25100: Base 25109 : Curing Agent 95054



**Description:** 7760/7761 (Hempel 25100) is a two-component epoxy polyamide primer.

**Recommended use:** 7760/7761 is applied on wood, concrete, and metal surfaces prior to application of surface-applied waterproofing systems.

**Availability:** Available in North America. Not included in Group Assortment; other regions must confirm.

## Colors and packaging:

7760 (2510957930)	Red	5- and 1-gallon
7761 (9505400000)	Neutral	

## Physical constants:

Weight/Gal (mixed)	8.5 lbs/gal	ASTM D1475
Weight Solids (mixed)	66%	ASTM D4209
Volume Solids (mixed)	59%	Calculated
Viscosity (mixed)	60 KU	ASTM D562
VOC (mixed)	336 g/L	EPA Method 24
Flash Point - 7760	58°F (15°C)	ASTM D3278
Flash Point - 7761	45°F (8°C)	ASTM D3278
Adhesion (mixed)	300 psi	ASTM D4541

*The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at [www.neogard.com](http://www.neogard.com).*

## Application details:

**Version, mixed product** **25100**

Mixing ratio: Base 25109 : Curing Agent 95054  
1 : 1 by volume

Mixing instructions: Pre-mix base for 3–5 minutes before adding curing agent. Mix for a minimum of 5 minutes before applying. Jiffy Mixer paddle recommended.

Application method: Roller or spray (contact NEOGARD® for spray equipment information)

Thinner (max.vol.): HEMPEL'S THINNER 08080 (xylene) (10%)

Pot life: 3–4 hours at 75°F/23°C

Recoat time: 90 minutes @ 75°F (23°C) and 50% relative humidity

Cleaning of tools: HEMPEL'S THINNER 08080 (xylene)

**Safety:** Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult NEOGARD® Safety Data Sheets and follow all local or national safety regulations.

**Surface preparation:** According to NEOGARD® Guide Specifications.

**Application conditions:** According to NEOGARD® Guide Specifications.

**Subsequent coat:** According to NEOGARD® Guide Specifications.

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Note: **7760/7761 (25100) is for professional use only.**

Issued by: Hempel A/S – 25100

This Product Data Sheet supersedes those previously issued.

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